



Intercontinental Pulp Mill

Environmental Product Declaration Sheet 2020

Mill Location:
Prince George, BC, Canada

Product Description:
353,000 admt/yr Bleached Softwood Kraft Pulp,
ECF 90, NBSK-Premium Reinforced Pulp

Process Description:
Enhanced ECF Process

Bleaching Sequence:
O D E_{OP} D E_P D



FIBRE SOURCING/SUSTAINABILITY

All fibre is harvested from sustainable forestry operations in the Prince George region. 100% of the fibre comes from non-controversial forests. 97% of the fibre is certified to sustainable forestry standards. Canfor Pulp has agreements in place with all our fibre suppliers to ensure that no protected or conservation areas are harvested. In addition, all of the harvested areas we source from have been assessed as low risk under the FSC Controlled Wood system. These procedures are audited by internal and external auditors annually.

SPECIES

Lodgepole pine – Pinus contorta
White spruce – Picea glauca
Sub-alpine fir – Abies lasiocarpa

CERTIFICATIONS

FIBRE	Certification #	Expiration Date
PEFC Chain of Custody	KPMG 2563	March 1, 2022
FSC Chain of Custody	KF-C0C-001056	April 15, 2023
FSC Controlled Wood	KF-CW-001056	April 15, 2023

QUALITY & ENVIRONMENTAL

ISO 9001: 2015	KPMG 2658	April 14, 2021
ISO: 14001: 2015	KPMG 2658.01	April 12, 2021

FOOD GRADE

Regulation (EC) No. 1935/2004 - EU food contact
LFGB (2013) - Foodstuffs, consumer goods and animal feed code
BFR XXXVI (2017) - Paper and Board for food contact
BFR XXXVI/1 (2017) - Cooking papers, hot filter papers and filter layers
BFR XXXVI/2 (2017) - Paper and paperboard for baking purposes
BFR XXXVI/3 (2017) - Absorber pads based on cellulosic fibres for food packaging
USFDA - US Code of Federal Regulations, Food and Drugs 21CFR 176.170 / 176.180 / 186.1 / 186.1673
BGBI (2016) - Decree for Tobacco and related Products
China GB4806.8 (2016) - National food safety standard paper, paper board materials and products for food contact

COMPLIANCE WITH INTERNATIONAL STANDARDS

Pulps are fully compliant with the requirements of the US Lacey Act, EU Timber Regulations, the Australian Illegal Logging Prohibition Act and REACH.

GREENHOUSE GAS EMISSIONS: 415 kgCO_{2-e}/admt

RENEWABLE ELECTRICITY: 98% of the electricity required for pulp mill operations is biomass energy generated by the mill from regional sawmill residuals.

ENERGY EFFICIENCY: 43.7 GJ/admt of which 84% is from renewable biomass energy.

Water Emissions		2019
	Acute lethal toxicity (rainbow trout, daphnia magna)	None
	BOD₅ (kg/admt)	2.52
	AOX (kg/admt)	0.30
	Nitrogen (kg/admt)	0.29
	Phosphorous (kg/admt)	0.121
	Water usage (m ³ /admt)	84
	Total suspended solids (kg/admt)	5.55

Air Emissions		2019
	TRS (kg/admt)	0.21
	Particulate Matter (kg/admt)	0.98
	NOX (kg/admt)	2.94

Land Emissions		2019
	Solid waste land filled (kg/admt)	86.9

For more information visit www.canfor.com

RESPONSIBLE FIBRE PROCUREMENT

Canadian Forest Products is the primary supplier of fibre to the Canfor Pulp mills. All of their operations are required to comply with Canfor's Environmental Policy and Sustainable Forest Management Principles, as well as with provincial and federal legislation and regulations. All Canfor forestry operations in British Columbia are certified under PEFC.

We ensure our fibre supplies originate from areas of low-risk sources, and ensure they are not sourced from any of the 5 requirements below:

- Illegally harvested wood
- Wood harvested in violation of traditional and human rights
- Wood from forests in which high conservation values are threatened by management activities
- Wood from forests being converted to plantations and non-forest use
- Wood from forests in which genetically modified trees are planted

CANFOR PLANTED 60 MILLION TREES IN 2019, ALMOST 3 TREES FOR EVERY TREE HARVESTED.



CANFOR PULP INNOVATION

Ultra-responsive to Canfor Pulp's customers and mills, Canfor Pulp Innovation (CPI) is staying abreast of technology and developments by working with both industry and academic partners through an Open Innovation program.

Unique among Canadian NBSK producers, we provide customers with rapid responses to their inquiries and direct access to our evolving capabilities including our latest technical insights and expertise – knowledge our customers and industry can benefit from and leverage to their advantage.

FOOD GRADE CERTIFICATIONS

All of our pulps are manufactured and rigorously tested by independent labs to ensure the pulps meet Food Grade Standards including the US FDA, European Standard (ISEGA) EC No. 1935/2004, and the China food contact regulation GB 4806.1 - 2016.

SUSTAINABILITY REPORT

To support Canfor and Canfor Pulp's commitment to sustainable operations, the companies produce a joint annual sustainability report that provides significant details about the One Canfor sustainability performance. The report includes details on our social, economic and environmental values. Our annual reports were recognized by the Finance Sustainability Initiative as the Best Sustainability Report in the Renewable Resources & Alternative Energy category for the past 3 years.



2010 CCD-003: Renewable Low-Impact Electricity

LEADING SAFETY CULTURE

With safety as the number one priority, Canfor Pulp strives to improve its safety culture and performance to ensure employees and contractors can work in a healthy and safe workplace.

Safety Performance	2019	2018	2017	2016	2015	2014
Medical Incident Rate	1.59	0.71	2.12	2.29	2.43	2.63
(incidents/200,000 hrs)						

UNMATCHED QUALITY ASSURANCE

With Mihari, a unique suite of quality management and control technologies, Canfor Pulp quality tests 100% of finished pulp shipped from our Prince George mills compared to the industry standard of 1%. This cutting-edge technology provides Canfor Pulp customers with an unmatched level of quality assurance and Canfor Pulp's ability to guarantee that every bale of pulp shipped will meet or exceed the exact grade or required technical specifications.

ECOLOGO CERTIFICATION

All Canfor Pulp biomass energy plants are certified to EcoLogo environmental standard CCD-003 Renewable Low-impact Electricity Products.

RENEWABLE ENERGY

Canfor Pulp has made significant capital investments in renewable electricity generation and generated 808,370 MWh in 2019.

BIOMASS ELECTRICITY GENERATION (MWh)

